# **Reactions of M[** $(\eta^5$ **-C<sub>5</sub>Me<sub>5</sub>)Fe(CO)<sub>2</sub>] with ClSiMe<sub>2</sub>NR<sub>2</sub> in THF,**  $Et_2O$  and toluene (M = Li and K; R = Me, Et, <sup>*i*</sup>Pr and Ph)

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Treatment of  $K[CP^*Fe(CO)_2] (CP^* = \eta^5-C_5Me_5)$  with  $CISiMe_2NR_2 (R = Me, Et, 'Pr, Ph)$  in THF afforded  $CP^*(CO)_2$ -Fe(CH**2**)**4**OSiMe**2**NR**2** accompanied with ring-opening and incorporation of a THF molecule between iron and silicon atoms. On the other hand, reactions between Li $[Cp^*Fe(CO)_2]$  and ClSiMe<sub>2</sub>NR<sub>2</sub> in diethyl ether (for R = Me, Et), or in toluene in the presence of *N*,*N*,*N'*,*N'* -tetramethylethylenediamine (TMEDA) (for  $R = {^t}P_r$ , Ph) afforded the corresponding  $Cp^*(CO)_2FeSiMe_2NR_2$  ( $R = Me$ ,  $Et$ ,  $Pr$ ,  $Ph$ ), where the anionic complex was freshly prepared by treatment of  $Cp^*(CO)$ <sub>r</sub>FeH with *n*-BuLi. In the case of the reaction of Li $[CP^*Fe(CO)_2]$  with ClSiMe<sub>2</sub>NPh<sub>2</sub>, although the formation of the diphenylamino derivative Cp\*(CO)**2**FeSiMe**2**NPh**2** was confirmed by NMR spectroscopy, purification of the product was unsuccessful. Subsequently, the exclusive formation of  $Cp^*(CO)_2FeSiMe_2NPh_2$  was achieved by means of irradiation of  $Cp^*(CO)$ <sub>2</sub>FeMe and HSiMe<sub>2</sub>NPh<sub>2</sub> in toluene.

## **Introduction**

It has been established that the terminal silyl group of a coordinatively unsaturated disilanyl complex can undergo a 1,2-migration to generate the corresponding silyl(silylene) complex.**1,2** This transient silyl(silylene) complex can be stabilized by coordination of either an internal or external base to the silylene ligand. A typical example of this reaction is the irradiation of  $Cp^*(CO)_2FeSiMe_2SiMe_2OMe$  ( $Cp^* = \eta^5-C_5$ -Me**5**), which causes the dissociation of CO to yield a methoxystabilized bis(silylene) complex,  $Cp^*(CO)Fe(SiMe_2 \cdots O-$ Me  $\cdots$  SiMe<sub>2</sub>).<sup>3</sup> Comparable base-stabilized bis(silylene) complexes have been synthesized for Ta, Cr, Mo, W, Mn, Fe, Ru, Os and Ir.**<sup>4</sup>**

Our recent interest has focused on the syntheses and reactivities of L*n*MSiMe**2**ER*n* compounds, in which the heteroatom (E) at the β-position possesses a lone pair of electrons.**<sup>5</sup>** Our investigations on the synthesis of aminosilyl complexes,  $Cp^*(CO)_2FeSiMe_2NR_2 (R = Me, Et, 'Pr and Ph), have led to the$ observation that treatment of K[Cp\*Fe(CO)**2**] with ClSi-Me**2**NR**2** in THF resulted in the ring-opening and incorporation of a THF molecule between the iron and silicon atoms to produce Cp\*(CO)**2**Fe(CH**2**)**4**OSiMe**2**NR**2**. Herein, we report the characterization and a possible formation mechanism of these products. Furthermore, we also describe our successful synthesis of the desired (aminosilyl)iron complexes through a similar salt-elimination reaction in diethyl ether (for  $R = Me$ , Et) or in toluene in the presence of *N*,*N*,*N*,*N*-tetramethylethylenediamine (TMEDA) (for R = *<sup>i</sup>* Pr), or alternately, through photoreaction of Cp\*(CO)<sub>2</sub>FeMe with HSiMe<sub>2</sub>NPh<sub>2</sub>.

# **Experimental**

## **General procedures**

All manipulations were carried out under a dry nitrogen atmosphere. Reagent-grade diethyl ether, hexane, THF and toluene were distilled from sodium–benzophenone ketyl immediately before use. Benzene- $d_6$  was dried over a potassium mirror, and transferred into an NMR tube under vacuum. Cp\***2**Fe**2**(CO)**4**, **6** Cp\*(CO)**2**FeSiMe**2**Cl,**<sup>7</sup>** Cp\*(CO)**2**FeH,**<sup>8</sup>** Cp\*-  $(CO)_2$ FeMe,<sup>6</sup> ClSiMe<sub>2</sub>NR<sub>2</sub> (R = Me, Et, <sup>*i*</sup>Pr<sup>9</sup> and Ph<sup>10</sup>) and HSiMe**2**NPh**<sup>2</sup> <sup>10</sup>** were prepared according to methods described in the literature. Other chemicals were purchased and used as received. All NMR data were recorded on a Bruker ARX-300 spectrometer. **<sup>29</sup>**Si NMR spectra were obtained by DEPT pulse

sequence. IR spectra were recorded on a Horiba FT-730 spectrometer.

# Reaction of  $Cp^*(CO)_2FeSiMe_2Cl$  and LiNEt<sub>2</sub>

To a stirred solution of  $Cp*(CO)_2FeSiMe_2Cl$  (165 mg, 0.484 mmol) in THF (3 mL), cooled to  $-45^{\circ}$ C, was added with stirring a solution of LiNEt<sub>2</sub>, which was freshly prepared by treatment of  $HNEt_2$  (35 mg, 0.48 mmol) with *n*-BuLi (1.4 M hexane solution, 0.35 mL, 0.49 mmol) in THF (5 mL). The reaction mixture was allowed to warm to room temperature, and stirred for 1 h at room temperature and for 2 h at 70 °C. Volatiles were removed under reduced pressure. However, NMR spectroscopic data of the residue indicated that the reaction did not occur.

## **Reaction of**  $Cp^*(CO)_2FeSiMe_2Cl$  **and**  $HNEt_2$  **in the presence of** NEt<sub>3</sub>

To a stirred solution of  $Cp*(CO)_2FeSiMe_2Cl$  (100 mg, 0.294 mmol) and  $HNEt<sub>2</sub>$  (23 mg, 0.31 mmol) in THF (5 mL) was added NEt**3** (32 mg, 0.32 mmol) *via* a syringe. The mixture was stirred for 1 h at room temperature and for 2 h at 70  $^{\circ}$ C. Volatiles were removed under reduced pressure. However, NMR spectroscopic data indicated that the reaction did not occur.

## **Reaction of K[Cp\*(CO)<sub>2</sub>Fe]** with ClSiMe<sub>2</sub>NMe<sub>2</sub> in THF

Neat ClSiMe**2**NMe**2** (710 mg, 5.16 mmol) was added *via* a syringe to a stirred solution of  $K[CP^*Fe(CO)_2]$  in THF at  $-45$  °C, which was freshly prepared by reduction of  $Cp^*_{2}Fe_{2}$ -(CO)**4** (1.15 g, 2.33 mmol) with Na/K alloy [Na (73 mg, 3.2 mmol) and K (364 mg, 9.31 mmol)]. The reaction mixture was stirred for 30 min at  $-45$  °C, and was allowed to warm to room temperature with stirring for 1 h. Volatiles were removed under reduced pressure, and the residue was extracted with hexane  $(2 \times 20$  mL) to remove  $Cp^*(CO)_2FeCl$  and [Cp\*(CO)**2**Fe]**2**. The combined extracts were filtered through a Celite pad, and the filtrate was concentrated *in vacuo* to dryness. The residue, which was shown by NMR spectroscopic data as a 5 : 1 mixture of  $\text{Cp}^*(\text{CO})_2\text{Fe}(\text{CH}_2)_4\text{OSiMe}_2\text{NMe}_2$  (1-Me) and Cp\*(CO)**2**FeSiMe**2**NMe**2** (**2-Me**), was extracted with pentane  $(3 \times 2 \text{ mL})$ , and the combined extracts were filtered through a Celite pad. Concentration of the filtrate (to *ca.* 2 mL), and subsequent cooling to  $-75$  °C afforded orange crystals, which were washed with pentane and dried under vacuum to yield

**1-Me** (323 mg, 16%). Anal. Calc. for C**20**H**35**FeNO**3**Si: C, 57.00; H, 8.37; N, 3.32. Found: C, 56.21; H, 8.25; N, 2.70%. **<sup>1</sup>** H NMR (300 MHz, benzene-*d***6**, δ): 0.15 (s, 6H, SiMe**2**), 1.15 (m, 2H, CαH**2**), 1.40 (s, 15H, Cp\*), 1.86 (m, 4H, CβH**2** and CγH**2**), 2.50 (s, 6H, NMe**2**), 3.70 (m, 2H, CδH**2**). **<sup>13</sup>**C{**<sup>1</sup>** H} NMR (75.5 MHz, benzene- $d_6$ ,  $\delta$ ): -3.0 (SiMe<sub>2</sub>), 9.1 (C<sub>5</sub>*Me<sub>5</sub>*), 14.2 (C<sub>a</sub>), 34.6 (C<sub>β</sub>), 37.7 (NMe<sub>2</sub>), 39.5 (C<sub>γ</sub>), 62.1 (C<sub>δ</sub>), 94.8 (C<sub>5</sub>Me<sub>5</sub>), 220.0 (CO).<br><sup>29</sup>Si{<sup>1</sup>H} NMR (59.6 MHz, benzene-*d*<sub>6</sub>, δ): −2.1. IR (benzened<sub>6</sub>, cm<sup>-1</sup>): 1981, 1923 (vs, v<sub>co</sub>), 1090 (w), 642 (w), 598 (w), 571 (w). MS (EI, *m*/*z*): 421 (1, M<sup>+</sup>), 393 (3, M<sup>+</sup> - CO), 365 (12,  $M^+ - 2CO$ ), 309 (74), 229 (100%,  $M^+ - Cp^* - 2CO - H$ ).

# $\text{Reaction of } K[\text{Cp*}(\text{CO})_2\text{Fe}]$  with  $\text{CISiMe}_2\text{NEt}_2$  in THF

Neat ClSiMe<sub>2</sub>NEt<sub>2</sub> (1.36 g, 8.21 mmol) was added to a stirred solution of  $K[CP*Fe(CO)<sub>2</sub>]$  in THF (30 mL) at  $-45 °C$ , which was freshly prepared by reduction of  $Cp^*{}_2Fe_2(CO)_4$  (982 mg, 1.99 mmol) with Na/K alloy [Na (75 mg, 3.3 mmol) and K (409 mg, 10.5 mmol)]. The reaction mixture was similarly treated as described for K[Cp\*Fe(CO)<sub>2</sub>] with ClSiMe<sub>2</sub>NMe<sub>2</sub>. The NMR spectrum of the residue showed the selective formation of Cp\*(CO)**2**Fe(CH**2**)**4**OSiMe**2**NEt**2** (**1-Et)**. Molecular distillation of the residue at 90 °C at  $4.0 \times 10^{-4}$  Torr afforded 1-Et as an orange oil (904 mg, 51%). Anal. Calc. for C**22**H**39**FeNO**3**Si: C, 58.79; H, 8.75; N, 3.12. Found: C, 58.03; H, 8.65; N, 2.90%. <sup>1</sup>H NMR (300 MHz, benzene- $d_6$ ,  $\delta$ ): 0.21 (s, 6H, SiMe<sub>2</sub>), 1.01  $(t, {}^{3}J_{\text{HH}} = 7.0 \text{ Hz}, 6H, \text{NCH}_{2}CH_{3}), 1.20 \text{ (m, 2H, C}_{a}H_{2}), 1.39$ (s, 15H, Cp<sup>\*</sup>), 1.94 (m, 4H, C<sub>β</sub>H<sub>2</sub> and C<sub>γ</sub>H<sub>2</sub>), 2.86 (q, <sup>3</sup> $J_{HH}$  = 7.0 Hz, 4H, NCH<sub>2</sub>CH<sub>3</sub>), 3.77 (m, 2H, C<sub>8</sub>H<sub>2</sub>). <sup>13</sup>C{<sup>1</sup>H} NMR (75.5 MHz, benzene- $d_6$ ,  $\delta$ ): -2.2 (SiMe<sub>2</sub>), 9.1 (C<sub>5</sub>*Me<sub>5</sub>*), 14.2 (Cα), 16.0 (NCH**2***C*H**3**), 34.7 (Cβ), 39.5 (Cγ), 39.7 (N*C*H**2**CH**3**), 62.1 (C<sub>δ</sub>), 94.8 (*C<sub>5</sub>Me<sub>5</sub>)*, 220.0 (CO). <sup>29</sup>Si{<sup>1</sup>H} NMR (59.6 MHz, benzene- $d_6$ ,  $\delta$ ): -3.6. IR (benzene- $d_6$ , cm<sup>-1</sup>): 1981, 1923 (vs,  $v_{\text{CO}}$ ), 1092 (w), 1028 (w), 598 (w). MS (EI, *m/z*): 449 (4, M<sup>+</sup>), 421 (4, M<sup>+</sup> - CO), 393 (12, M<sup>+</sup> - 2CO), 337 (79), 257 (100%,  $M^+ - Cp^* - 2CO - H$ .

# $\textbf{Reaction of K}[\textbf{Cp*}(\textbf{CO})_{2}\textbf{Fe}] \text{ with } \textbf{CISiMe}_{2}\textbf{N}^{\prime}\textbf{Pr}_{2} \text{ in } \textbf{THF}$

Neat ClSiMe**2**N*<sup>i</sup>* Pr**2** (994 mg, 5.13 mmol) was added to a stirred solution of  $K[CP*Fe(CO)<sub>2</sub>]$  in THF (30 mL) at  $-45$  °C, which was freshly prepared by reduction of  $Cp^*{}_2Fe_2(CO)_4$  (1.03 g, 2.08 mmol) with Na/K alloy [Na (67 mg, 2.9 mmol) and K (346 mg, 8.85 mmol)]. The reaction mixture was similarly treated as described for  $K[CP*Fe(CO)_2]$  with  $CISiMe<sub>2</sub>NMe<sub>2</sub>$ . According to the NMR spectrum of the resulting residue, Cp\*(CO)**2**Fe(CH**2**)**4**OSiMe**2**N*<sup>i</sup>* Pr**2** (**1-***<sup>i</sup>* **Pr**) was formed selectively. Recrystallization of the residue from hexane at  $-75$  °C afforded yellow crystals, which were subsequently washed with pentane  $(3 \times 2 \text{ mL})$ , and dried under vacuum to give pure 1<sup>-*i*</sup>Pr (694 mg, 35%). Anal. Calc. for C**24**H**43**FeNO**3**Si: C, 60.36; H, 9.08; N, 2.93. Found: C, 59.80; H, 9.01; N, 2.87%. **<sup>1</sup>** H NMR (300 MHz, benzene- $d_6$ ,  $\delta$ ): 0.26 (s, 6H, SiMe<sub>2</sub>), 1.12 (d,  ${}^3J_{\text{HH}}$  = 6.7 Hz, 12H, NCH(CH<sub>3</sub>)<sub>2</sub>), 1.19 (m, 2H, C<sub>a</sub>H<sub>2</sub>), 1.40 (s, 15H, Cp<sup>\*</sup>), 1.92  $(m, 4H, C_{\beta}H_2 \text{ and } C_{\gamma}H_2)$ , 3.25 (septet,  ${}^3J_{HH} = 6.7 \text{ Hz}$ , 2H, NCH(CH<sub>3</sub>)<sub>2</sub>), 3.77 (m, 2H, C<sub>8</sub>H<sub>2</sub>). <sup>13</sup>C{<sup>1</sup>H} NMR (75.5 MHz, benzene- $d_6$ ,  $\delta$ ): 0.8 (SiMe<sub>2</sub>), 9.1 (C<sub>5</sub>*Me<sub>5</sub>*), 14.2 (C<sub>a</sub>), 24.6 (NCH(*C*H**3**)**2**), 34.7 (Cβ), 39.6 (Cγ), 44.7 (N*C*H(CH**3**)**2**), 62.1 (Cδ), 94.8 (*C***5**Me**5**), 220.0 (CO). **<sup>29</sup>**Si{**<sup>1</sup>** H} NMR (59.6 MHz, benzene-*d*<sub>6</sub>, δ): -5.6. IR (KBr pellet, cm<sup>-1</sup>): 1969, 1911 (vs, ν<sub>co</sub>), 1484 (m), 1263 (m), 966 (m), 930 (w), 756 (w). MS (EI, *m*/*z*):  $477$   $(1, M<sup>+</sup>)$ ,  $449$   $(2, M<sup>+</sup> - CO)$ ,  $421$   $(18, M<sup>+</sup> - 2CO)$ ,  $365$   $(79)$ ,  $285(79, M<sup>+</sup> - Cp* - 2CO - H), 266(100%).$ 

# **Reaction of K[Cp\*(CO)<sub>2</sub>Fe] with ClSiMe<sub>2</sub>NPh<sub>2</sub> in THF**

A solution of ClSiMe**2**NPh**2** (820 mg, 3.13 mmol) in THF (30 mL) was added to a stirred solution of  $K[CP*Fe(CO)<sub>2</sub>]$  in THF (30 mL) at  $-45$  °C, which was freshly prepared by reduction of  $\text{Cp*}_2\text{Fe}_2(\text{CO})_4$  (843 mg, 1.71 mmol) with Na/K alloy [Na (61 mg, 2.7 mmol) and K (300 mg, 7.67 mmol)]. The reaction mixture was treated similarly as described for K[Cp\*- Fe(CO)<sub>2</sub>] with ClSiMe<sub>2</sub>NMe<sub>2</sub>. NMR analysis indicated that  $Cp^*(CO)_2Fe(CH_2)_4OSiMe_2Ph_2$  (1-Ph) was formed selectively. Recrystallization of the residue from diethyl ether–hexane at  $-30$  °C afforded yellow crystals, which were subsequently washed with pentane  $(3 \times 2 \text{ mL})$ , and dried under vacuum to give pure **1-Ph** (456 mg, 27%). Anal. Calc. for C**30**H**39**FeNO**3**Si: C, 66.05; H, 7.21; N, 2.57. Found: C, 65.89; H, 7.14; N, 2.43%. <sup>1</sup>H NMR (300 MHz, benzene- $d_6$ ,  $\delta$ ): 0.21 (s, 6H, SiMe<sub>2</sub>), 1.17 (m, 2H, C<sub>*a*</sub>H<sub>2</sub>), 1.38 (s, 15H, C<sub>p</sub><sup>\*</sup>), 1.94 (m, 4H, C<sub>β</sub>H<sub>2</sub> and  $C_{\gamma}H_2$ ), 3.87 (m, 2H,  $C_{\delta}H_2$ ), 6.89 (t,  ${}^{3}J_{HH}$  = 7.5 Hz, 2H, *p*-Ph), 7.06–7.18 (m, 8H, *o*, *m*-Ph). **<sup>13</sup>**C{**<sup>1</sup>** H} NMR (75.5 MHz, benzene- $d_6$ ,  $\delta$ ): -1.1 (SiMe<sub>2</sub>), 9.1 (C<sub>5</sub>*Me<sub>5</sub>*), 14.0 (C<sub>a</sub>), 34.5 (C<sub>β</sub>), 39.1 (C<sub>γ</sub>), 62.6 (C<sub>δ</sub>), 94.8 (C<sub>5</sub>Me<sub>5</sub>), 122.8 (*p*-Ph), 125.1 (*m*-Ph), 129.4 (*o*-Ph), 148.6 (*ipso*-Ph), 220.0 (CO). **<sup>29</sup>**Si{**<sup>1</sup>** H} NMR (59.6 MHz, benzene- $d_6$ ,  $\delta$ ): -3.3. IR (KBr pellet, cm<sup>-1</sup>): 1979, 1917  $(vs, v_{CO})$ , 1250 (m), 1180 (m), 1084 (m), 984 (m), 879 (w). MS  $(EI, m/z)$ : 545  $(1, M<sup>+</sup>)$ , 517  $(2, M<sup>+</sup> - CO)$ , 489  $(19, M<sup>+</sup> - 2CO)$ , 433 (21), 353 (100%,  $M^+ - Cp^* - 2CO - H$ ).

# Synthesis of  $Cp^*(CO)_2FeSiMe_2NMe_2$  (2-Me)

Neat ClSiMe<sub>2</sub>NMe<sub>2</sub> (1.04 g, 7.55 mmol) was added to a stirred solution of  $Li[CP*Fe(CO)<sub>2</sub>]$  at  $-45 °C$ , which was freshly prepared by treatment of  $Cp^*(CO)_2FeH$  (1.08 g, 4.35 mmol) with *n*-BuLi (1.44 M hexane solution, 3.1 mL, 4.5 mmol) in diethyl ether (70 mL).**<sup>7</sup>** After the addition was completed, the reaction mixture was stirred at  $-45$  °C for 30 min, and then was allowed to warm to room temperature and stirred overnight. Volatiles were removed under reduced pressure, and the residue was extracted with hexane  $(3 \times 5 \text{ mL})$ , followed by filtration through a Celite pad. Concentration of the filtrate (to *ca.* 7 mL), and subsequent cooling to  $-75$  °C gave yellow crystals, which were washed with pentane and dried under vacuum to yield **2-Me** (943 mg, 62%). Anal. Calc. for C**16**H**27**FeNO**2**Si: C, 55.01; H, 7.79; N, 4.01. Found: C, 54.71; H, 7.79; N, 3.71%. **<sup>1</sup>** H NMR (300 MHz, benzene-*d***6**, δ): 0.64 (s, 6H, SiMe**2**), 1.51 (s, 15H, Cp\*), 2.62 (s, 6H, NMe**2**). **<sup>13</sup>**C{**<sup>1</sup>** H} NMR (75.5 MHz, benzene*d***6**, δ): 6.7 (SiMe**2**), 9.7 (C**5***Me***5**), 40.0 (NMe**2**), 95.0 (*C***5**Me**5**), 218.7 (CO). **<sup>29</sup>**Si{**<sup>1</sup>** H} NMR (59.6 MHz, benzene-*d***6**, δ): 52.6. IR (KBr pellet, cm<sup>-1</sup>): 1971, 1911 (vs, v<sub>co</sub>), 1375 (w), 1238 (w), 978 (m), 823 (w), 802 (m), 663 (m), 596 (m). MS (EI, *m*/*z*): 349 (10, M<sup>+</sup>), 102 (100%, SiMe<sub>2</sub>NMe<sub>2</sub><sup>+</sup>).

# Synthesis of  $Cp^*(CO)_2FeSiMe_2NEt_2$  (2-Et)

Neat ClSiMe<sub>2</sub>NEt<sub>2</sub> (1.51 g, 9.11 mmol) was added to a stirred solution of  $Li[CP*Fe(CO)<sub>2</sub>]$  at  $-45 °C$ , which was freshly prepared by treatment of Cp\*(CO)**2**FeH (1.20 g, 4.84 mmol) with *n*-BuLi (1.50 M hexane solution, 3.3 mL, 5.0 mmol) in diethyl ether (70 mL).**<sup>7</sup>** The reaction mixture was treated similarly as described in the synthesis of **2-Me**. Molecular distillation of the residue at 80 °C at  $1.0 \times 10^{-3}$  Torr yielded **2-Et** (851 mg, 46%) as an orange oil. Anal. Calc. for C**18**H**31**FeNO**2**Si: C, 57.29; H, 8.28; N, 3.71. Found: C, 57.01; H, 8.25; N, 3.65%. **<sup>1</sup>** H NMR  $(300 \text{ MHz}, \text{ benzene-}d_6, \delta)$ : 0.69 (s, 6H, SiMe<sub>2</sub>), 1.12 (t, <sup>3</sup> $J_{\text{HH}}$  = 7.0 Hz, 6H, NCH<sub>2</sub>CH<sub>3</sub>), 1.52 (s, 15H, Cp<sup>\*</sup>), 3.03 (q, <sup>3</sup>J<sub>HH</sub> = 7.0 Hz, 4H, NC*H*<sub>2</sub>CH<sub>3</sub>). <sup>13</sup>C{<sup>1</sup>H} NMR (75.5 MHz, benzene-*d*<sub>6</sub>, δ): 8.5 (SiMe**2**), 9.7 (C**5***Me***5**), 15.9 (NCH**2***C*H**3**), 41.9 (NC*H***2**CH**3**), 94.8 (*C***5**Me**5**), 219.0 (CO). **<sup>29</sup>**Si{**<sup>1</sup>** H} NMR (59.6 MHz, benzene*d*<sub>6</sub>, δ): 50.4. IR (benzene-*d*<sub>6</sub>, cm<sup>-1</sup>): 1969, 1913 (vs, ν<sub>co</sub>), 1617 (m), 1452 (m), 1387 (m), 600 (m). MS (EI, *m/z*): 377 (16, M<sup>+</sup>), 130 (100%, SiMe**2**NEt**<sup>2</sup>** ).

# Synthesis of  $Cp^*(CO)_2FeSiMe_2N'Pr_2(2-Pr)$

To a stirred solution of  $Li[CP*Fe(CO)<sub>2</sub>]$ , which was freshly prepared by treatment of Cp\*(CO)**2**FeH (725 mg, 2.92 mmol) with *n*-BuLi (1.60 M hexane solution, 1.9 mL, 3.0 mmol) in toluene (50 mL),**<sup>7</sup>** was added TMEDA (354 mg, 3.05 mmol), followed by  $CISiMe<sub>2</sub>N<sup>i</sup>Pr<sub>2</sub>$  (1.25 g, 6.45 mmol) at  $-45^{\circ}$ C. Upon

#### **Table 1** Crystallographic data of **1-Ph** and **2-Ph**



addition, the reaction mixture was stirred at  $-45^{\circ}$ C for 30 min, then warmed to 80 °C, and stirred overnight. After removal of the volatiles under reduced pressure, the residue was extracted with pentane  $(2 \times 10 \text{ mL})$ , and the combined extracts were filtered through a Celite pad. Concentration of the filtrate (to *ca*. 5 mL), and cooling to  $-75$  °C yielded pale brown crystals, which were subsequently washed with pentane and dried under vacuum to give **2-***<sup>i</sup>* Pr (469 mg, 40%). Anal. Calc. for C**20**H**35**Fe-NO**2**Si: C, 59.25; H, 8.70; N, 3.45. Found: C, 59.66; H, 8.82; N, 3.36. **<sup>1</sup>** H NMR (300 MHz, benzene-*d***6**, δ): 0.80 (s, 6H, SiMe**2**), 1.27 (d,  ${}^{3}J_{\text{HH}}$  = 6.8 Hz, 12H, NCH(CH<sub>3</sub>)<sub>2</sub>), 1.54 (s, 15H, Cp<sup>\*</sup>), 3.56 (septet,  ${}^{3}J_{\text{HH}} = 6.8 \text{ Hz}$ , 2H, NC*H*(CH<sub>3</sub>)<sub>2</sub>). <sup>13</sup>C{<sup>1</sup>H} NMR (75.5 MHz, benzene-*d***6**, δ): 9.8 (C**5***Me***5**), 11.9 (SiMe**2**), 25.3 (NCH(*C*H**3**)**2**), 47.6 (N*C*H(CH**3**)**2**), 94.7 (*C***5**Me**5**), 219.5 (CO). **<sup>29</sup>**Si{**<sup>1</sup>** H} NMR (59.6 MHz, benzene-*d***6**, δ): 48.6. IR (KBr, cm<sup>-1</sup>): 1970, 1928 (vs, v<sub>co</sub>), 1359 (w), 1236 (w), 1166 (m), 954 (m), 863 (w), 737 (w), 655 (m), 595 (m). MS (EI, *m*/*z*): 405 (6, M**<sup>+</sup>**), 158 (100, SiMe**2**N*<sup>i</sup>* Pr**<sup>2</sup> +**).

#### Synthesis of  $Cp*(CO)_2FeSiMe_2NPh_2$  (2-Ph)

**(A) Reaction of Li[Cp\*(CO)<sub>2</sub>Fe] with ClSiMe<sub>2</sub>NPh<sub>2</sub> in diethyl ether.** To a stirred solution of  $Li[CP*Fe(CO)]$ , which was freshly prepared by treatment of  $Cp^*(CO)$ <sub>2</sub>FeH (670 mg, 2.70) mmol) with *n*-BuLi (1.36 M hexane solution, 2.0 mL, 2.7 mmol) in toluene (30 mL),**<sup>7</sup>** was added TMEDA (385 mg, 3.31 mmol), followed by a solution of ClSiMe<sub>2</sub>NPh<sub>2</sub> (620 mg, 2.37 mmol) in toluene (30 mL) at  $-45$  °C. The reaction mixture was treated similarly as described for the synthesis of **2-***<sup>i</sup>* **Pr**. Although the NMR spectrum of the residue clearly exhibited the formation of **2-Ph**, the separation of **2-Ph** from impurities was not successful.

(B) Photolysis of Cp<sup>\*</sup>(CO)<sub>2</sub>FeMe in the presence of HSi-Me<sub>2</sub>NPh<sub>2</sub>. A Pyrex NMR tube (10 mm o.d.) was charged with  $Cp^*(CO)_2$ FeMe (100 mg, 0.382 mmol) and  $H\sinq_2NPh_2$ (90 mg, 0.40 mmol), and was connected to a vacuum line. After introducing toluene (10 mL) into this tube under high vacuum using the trap-to-trap transfer technique, the tube was flame-

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sealed. Following the irradiation of the sample for 20 min, the tube was opened in a glove-box, and the solution was transferred into a Schlenk tube. Volatiles were removed under reduced pressure, and the residue was dissolved in hexane  $(3 \text{ mL})$ , and cooled to  $-75 \text{ °C}$ . After removing the supernatant liquid using a syringe, the resulting yellow precipitate was washed with pentane  $(3 \times 1 \text{ mL})$ , and dried under vacuum to yield **2-Ph** (87 mg, 48%). Anal. Calc. for C**26**H**31**FeNO**2**Si: C, 65.96; H, 6.60; N, 2.96. Found: C, 65.81; H, 6.82; N, 2.94%. **1** H NMR (300 MHz, benzene-*d***6**, δ): 0.69 (s, 6H, SiMe**2**), 1.39  $(s, 15H, Cp^*)$ , 6.91 (t,  ${}^3J_{HH} = 7.5$  Hz, 2H, *p*-Ph), 7.18 (t,  ${}^3J_{HH} =$ 7.5 Hz, 4H, *m*-Ph), 7.29 (d,  ${}^{3}J_{\text{HH}} = 7.5$  Hz, 4H, *o*-Ph).  ${}^{13}C\{{}^{1}H\}$ NMR (75.5 MHz, benzene-*d***6**, δ): 9.4 (C**5***Me***5**), 10.0 (SiMe**2**), 95.3 (*C***5**Me**5**) 122.5 (*p*-Ph), 127.5 (*m*-Ph), 129.0 (*o*-Ph), 151.7 (*ipso*-Ph), 218.8 (CO). **<sup>29</sup>**Si{**<sup>1</sup>** H} NMR (59.6 MHz, benzene-*d***6**, δ): 47.3. IR (KBr, cm-1 ): 1973, 1917 (vs, ν**CO**), 1201 (m), 949 (m), 874 (m), 798 (m), 756 (m), 602 (m), 530 (m). MS (EI, *m*/*z*): 473 (10, M), 226 (100%, SiMe**2**NPh**<sup>2</sup>** ).

#### **X-Ray crystal structure determination of 1-Ph and 2-Ph**

A single crystal of **1-Ph** or **2-Ph** was mounted on a glass fiber. Intensity data were collected on a RIGAKU RAXIS-RAPID Imaging Plate diffractometer with graphite-monochromated Mo-Kα radiation at 150 K. A total of 44 images, corresponding to 220.0° oscillation angles, were collected with two different goniometer settings. Exposure time was 0.70 min for **1-Ph** and 1.00 min for **2-Ph** per degree. Readout was performed in the 0.100-mm pixel mode. The data were corrected for Lorentz and polarization effects and numerical absorption corrections were applied. Crystallographic data of **1-Ph** and **2-Ph** are listed in Table 1. Structures were solved by heavy-atom Patterson methods, and expanded using Fourier transform techniques. All non-hydrogen atoms were refined anisotropically; the hydrogen atoms were included but not refined. Data reduction and refinement were performed using teXsan software packages. Selected interatomic distances and bond angels for **1-Ph** and **2-Ph** are listed in Tables 2 and 3, respectively.

CCDC reference numbers 200912 and 200913.

**Table 2** Selected bond distances  $(A)$  and angles  $(\degree)$  for **1-Ph** 

$Fe-C1$	2.068(3)	$Fe-C19$	1.757(3)
$Fe-C20$	1.747(3)	$Si$ -O1	1.655(2)
$Si-N$	1.755(2)	$Si-C5$	1.851(3)
$Si-C6$	1.845(3)	$O1-C4$	1.444(3)
$O2-C19$	1.149(4)	$O3-C20$	1.159(4)
$N-C7$	1.439(3)	$N-C13$	1.414(4)
$C1-C2$	1.528(4)	$C2-C3$	1.523(4)
$C3-C4$	1.517(4)		
$Cl-Fe-C19$	89.3(1)	$C1-Fe-C20$	90.4(1)
$O1-Si-N$	109.5(1)	$O1-Si-C5$	109.9(1)
$O1-Si-C6$	105.7(1)	$N-Si-C5$	107.4(1)
$N-Si-C6$	113.2(1)	$C5-Si-C6$	111.1(1)
$Si-O1-C4$	118.7(2)	$Si-N-C7$	119.4(2)
$Si-N-C13$	124.4(2)	$C7-N-C13$	115.7(2)

**Table 3** Selected bond distances and angles for **2-Ph**



See http://www.rsc.org/suppdata/dt/b3/b300261f/ for crystallographic data in CIF or other electronic format.

## **Results and discussion**

# Reaction of Cp\*(CO)<sub>2</sub>FeSiMe<sub>2</sub>Cl with LiNEt<sub>2</sub>

It has been reported that  $Cp(CO)$ <sub>2</sub>FeSiMe<sub>2</sub>NMe<sub>2</sub> can be synthesized through the reaction of  $Cp(CO)$ <sub>2</sub>FeSiMe<sub>2</sub>Cl with LiNMe**<sup>2</sup>** *via* salt elimination.**<sup>11</sup>** By applying this method, we attempted the synthesis of a related complex,  $Cp^*(CO)_2FeSi Me<sub>2</sub>NEt<sub>2</sub>$ , in which the bulky and electron-donating  $Cp<sup>*</sup>$  ligand was introduced to stabilize the complex and its derivatives. However, even after heating the reaction mixture at 70  $^{\circ}$ C, the desired product was not formed, and the starting complex was recovered. This observation can be explained, not only by the steric effects of the Cp\* ligand, but also by the electronic effects of the electron-donating Cp\* ligand that enhances the backdonation from iron to silicon to counter the electron deficiency at the silyl silicon atom.

#### **Reaction of Cp\*(CO), FeSiMe, Cl with HNEt,**

Höfler *et al.* have reported that the reaction of  $\text{Cp(CO)}_2\text{FeSiCl}_3$ with HNRR' produced a complex mixture of FpSiCl<sub>3-n</sub>- $(NRR')$ <sub>n</sub>  $(n = 1-3)$ , where *n* depended on the basicity and steric requirements of the amine.**<sup>12</sup>** However, the reaction of Cp\*(CO)**2**FeSiMe**2**Cl with HNEt**2** in the presence of NEt**3** did not proceed, even at  $70^{\circ}$ C, and the starting silyl complex was recovered. This observation can be similarly explained, as mentioned above, by the steric and electronic effects of the Cp\* ligand.

## **Reactions of K[Cp\*Fe(CO)<sub>2</sub>]** with ClSiMe<sub>2</sub>NR<sub>2</sub> (R = Me, Et, **Pr and Ph) in THF**

Although silyl–iron complexes of the  $Cp^*(CO)_2FeSiR_3$  type have been synthesized through the reactions of  $M[Op*Fe(CO)_2]$  $(M = K, Na)$  with chlorosilanes in moderate yields,<sup> $3a$ </sup>, $13$  reactions of  $K[CP*Fe(CO)<sub>2</sub>]$  with  $CISiMe<sub>2</sub>NR<sub>2</sub>$  ( $R = Me$ , Et, *Pr*, and Ph) did not afford pure aminosilyl complexes  $Cp*(CO)$ <sub>2</sub>FeSiMe<sub>2</sub>-

NR<sub>2</sub> (eqn. (1)). Treatment of K[Cp\*Fe(CO)<sub>2</sub>] with ClSiMe<sub>2</sub>-NMe<sub>2</sub> in THF resulted in a mixture of  $Cp^*(CO)$ ,  $Fe(CH_2)_4$ -OSiMe**2**NMe**2** (**1-Me)**, Cp\*(CO)**2**FeSiMe**2**NMe**2** (**2-Me**), Cp\*(CO)**2**FeCl, and [Cp\*(CO)**2**Fe]**2**. To remove Cp\*(CO)**2**FeCl and  $[Cp^*(CO),Fe]$ , the desired products were extracted from the reaction mixture using hexane, followed by removal of the solvent *in vacuo*. **<sup>1</sup>** H NMR spectrum of the resulting residue indicated a mixture of **1-Me** and **2-Me** with a ratio of 5 : 1. Recrystallization of the residue from pentane at  $-75^{\circ}$ C yielded **1-Me** as orange crystals in 16% yield. In the reaction between  $K[CP*Fe(CO)<sub>2</sub>]$  and  $CISiMe<sub>2</sub>NR<sub>2</sub>$  (R = Et, <sup>*i*</sup>Pr and Ph), the formation of Cp\*(CO)<sub>2</sub>FeSiMe<sub>2</sub>NR<sub>2</sub> (2) was not observed. Isolated yields of **1-Et, 1-***<sup>i</sup>* **Pr**, and **1-Ph** were 51, 35 and 27%, respectively (eqn. (1)).



 Elemental analysis and mass spectral data were consistent with the molecular formula of **1**.

As shown in the **<sup>1</sup>** H NMR spectrum of **1-Ph** (Fig. 1), the four methylene protons appear as three multiplets at 1.17 (2H), 1.94 (4H) and 3.87 (2H) ppm. The most upfield signal was assigned to the methylene fragment  $(C_aH_2)$  that is directly connected to the iron center, whereas the most downfield signal was assigned to the methylene fragment  $(C_0H_2)$  that is connected to the OSiMe**2**NPh**2** moiety. The signal at 1.94 ppm consists of two overlapping methylene signals  $(C_\beta H_2$  and  $C_{\gamma}H_2$ ). The peak assignments were confirmed by <sup>1</sup>H<sup>-1</sup>H COSY NMR experiments. On the base of **<sup>13</sup>**C–**<sup>1</sup>** H COSY experiments, the four signals of the  ${}^{13}C({}^{1}H)$  NMR spectrum of 1-Ph were assigned to the methylene carbons at 14.0 ( $C_a$ ), 34.5 ( $C_b$ ), 39.1 (C<sub>γ</sub>) and 62.6 ppm (C<sub>δ</sub>). The <sup>29</sup>Si{<sup>1</sup>H} NMR spectrum of **1-Ph** shows a signal at  $-3.3$  ppm, which is consistent with the structure of **1-Ph** without iron–silicon bonds. The spectroscopic features of **1-Me**, **1-Et** and **1-***<sup>i</sup>* **Pr** are comparable to those of **1-Ph**.

#### **Structure of 1-Ph**

Single crystals of **1-Ph** that were suitable for the X-ray crystal structure analysis were obtained by cooling the diethyl ether– hexane solution to  $-30$  °C. Selected bond distances and angles are listed in Table 2. As shown in the ORTEP drawing of **1-Ph** (Fig. 2), the iron fragment is bonded to the carbon end, whereas the aminosilyl group is bonded to the oxygen end of the ringopened THF molecule. Although the interatomic distances of Fe–C1  $(2.068(3)$  Å) and Si–O1  $(1.655(2)$  Å) are within normal ranges for iron–carbon  $(2.07-2.10 \text{ Å})^{14}$  and silicon–oxygen  $(1.60-1.67 \text{ Å})$  single bonds,<sup>15</sup> the distances are significantly greater than those for iron–oxygen (1.81–1.83 Å) **<sup>14</sup>** and silicon– carbon (1.87–1.91 Å) single bonds.**<sup>15</sup>** This result clearly rules out the formation of **1-Ph'**, in which the iron and silicon atoms are bonded to the oxygen and the carbon ends, respectively (Fig. 3). The sum of  $359.5^\circ$  for the bond angles around the nitrogen indicates that the atom is nearly planar. The planarity of the tricoordinate nitrogen atom with the bonded silicon atom is attributed to the  $\pi$ -interactions between the nitrogen 2p orbital and the silicon 3d or  $\sigma^*$  orbitals.<sup>15</sup>



**Fig. 1 <sup>1</sup>** H NMR spectrum of **1-Ph**.



#### **Reactions of Li[Cp\*Fe(CO)2] with ClSiMe2NR2 in diethyl ether**  $(R = Me, Et)$  or in toluene  $(R = 'Pr, Ph)$  in the presence of **TMEDA**

To avoid the insertion of a THF molecule between the iron– silicon bond, diethyl ether or toluene was used as the solvent. Treatment of  $Li[Cp*Fe(CO)<sub>2</sub>]$ , which was freshly prepared by the reaction of  $Cp^*(CO)_2$ FeH with *n*-BuLi in diethyl ether,<sup>7</sup> with  $CISiMe<sub>2</sub>NR<sub>2</sub>$  ( $R = Me$ , Et) gave  $Cp^*(CO)<sub>2</sub>FeSiMe<sub>2</sub>NR<sub>2</sub>$  [2-**Me** (R = Me, 62%), **2-Et** (R = Et, 46%), respectively] (eqn. (2)).



Since the reactions of  $Li[CP*Fe(CO)<sub>2</sub>]$  with  $ClSiMe<sub>2</sub>NR<sub>2</sub>$  (R = Pr, Ph) required stronger conditions for the completion of the reaction, toluene was used as a solvent to increase the temperature to 80 °C, and TMEDA (1 equiv.) was added to activate  $Li[Cp*Fe(CO)<sub>2</sub>]$  (eqn. (3)).



 Recrystallization of the residue from pentane afforded **2-***<sup>i</sup>* **Pr** as pale brown crystals in 40% isolated yield. However, isolation of **2-Ph** from the reaction mixture was not achieved due to inseparable by-products. Subsequently, complex **2-Ph** was successfully synthesized and isolated in 48% yield by irradiation of Cp<sup>\*</sup>(CO)<sub>2</sub>FeMe and HSiMe<sub>2</sub>NPh<sub>2</sub> (eqn. (4)).



 It is reasonable to consider that this reaction proceeded through successive CO ligand dissociation, Si–H oxidative addition, methane elimination and CO recombination. Elemental analysis and mass spectral data of **2** supported the formation of aminosilyliron complexes. The **<sup>29</sup>**Si NMR signals of **2** appeared in the region of 47–53 ppm, indicating the existence of iron–silicon bonds.

## **Formation mechanism of 1**

It may be considered that the formation mechanism of **1** involves the initial formation of **2**, followed by a nucleophilic attack on the silyl silicon atom by the THF oxygen atom. Brinkman and Gladysz have reported on the reaction of silylmanganese complex (OC)<sub>5</sub>MnSiMe<sub>3</sub> with THF in the presence of CO to afford acyl complex  $(OC)_5MnCO(CH_2)_4OSiMe_3$ .<sup>16</sup> The authors explained the reaction as a nucleophilic attack of THF oxygen on the silicon to generate  $(CO)$ <sub>5</sub>Mn $(CH_2)$ <sub>4</sub>OSiMe<sub>3</sub>, which causes insertion of CO to give the acyl complex. It has been reported that the reaction of MgCl[Rh(dppe)<sub>2</sub>] with Me<sub>3</sub>Si-Cl in THF afforded  $HRh(dppe)$ <sub>2</sub> and  $CH_2=CH(CH_2)_2OSiMe_3$ <sup>17</sup> and to account for this reaction, Bogdanovic *et al.* proposed a sequence of steps involving the transient formation of Me**3**SiRh(dppe)**2**, nucleophilic attack of THF against silicon and subsequent β-hydrogen elimination. However, this type of mechanism is not applicable to our reaction, because aminosilyl complexes **2** are stable in THF.

In an alternative mechanism, as illustrated in Scheme 1, the silicon center in ClSiMe<sub>2</sub>NR<sub>2</sub> interacts with THF to generate pentacoordinate silicon species **A**. **18** Subsequently, a nucleophilic attack by the [Cp\*(CO)**2**Fe]- ion on the α-carbon of THF results in the ring-opening of THF to give **1**. In the case of sterically less-hindered ClSiMe<sub>2</sub>NMe<sub>2</sub>, the nucleophilic attack on the silicon atom competes with the above reaction to afford **2-Me** as a minor product. Nicholson and Simpson proposed a similar reaction mechanism for the ring-opening of THF induced by a transition-metal anion.**<sup>19</sup>** Accordingly, treatment of Na[ $Co(CO)_4$ ] with  $Me_nSiCl_{4-n}$  ( $n = 1, 2, 3$ ) in THF afforded  $(CO)_4CO(CH_2)_4OSiMe<sub>n</sub>Cl<sub>3-n</sub>$ . At the initial stage of this reaction, chlorosilanes are likely to exist as adducts with THF molecules. A subsequent nucleophilic attack by the cobalt anion on the α-carbon of the THF ligand results in the formation of  $(CO)_4CO(CH_2)_4OSiMe<sub>n</sub>Cl<sub>3-n</sub>$ . A similar mechanism has also been postulated by Seebald *et al.* for the reaction of Li- [Cp**2**MoSnPh**3**] with ClSiMe**3** in THF to give Cp**2**Mo(SnPh**3**)-  $(CH_2)_4$ OSiMe<sub>3</sub>.<sup>20</sup>



In contrast with our reactions in eqn. (1),  $Cp^*(CO)_2FeSiR_3$  $(R = alkyl, aryl)$  were formed in moderate yields in the reactions of  $M[CP*Fe(CO)<sub>2</sub>]$  (M = Na, K) with R<sub>3</sub>SiCl (R = alkyl, aryl) in THF.**<sup>3</sup>***a***,13** The difference of the products was attributable to the electronegative nitrogen atom on the silicon in ClSi-Me**2**NR**2**, which can strengthen the interactions between silicon and THF.**<sup>18</sup>**

In comparison with THF, diethyl ether has a smaller donor number (diethyl ether = 19.2, THF =  $20.0$ ) and dipole moment (diethyl ether = 1.15, THF = 1.75 D), with a more sterically hindered oxygen atom. These factors hinder the formation of pentacoordinate species (Et**2**O)SiClMe**2**(NR**2**), as compared to the THF analog, and as a result, the nucleophilic attack of  $[Cp*Fe(CO)<sub>2</sub>]$ <sup>-</sup> in diethyl ether can be considered to exclusively occur on the silicon of tetracoordinate  $CISiMe<sub>2</sub>(NR<sub>2</sub>)$  to afford **2**.

# **Structure of 2-Ph**

As shown in the ORTEP drawing in Fig. 4, **2-Ph** adopts a normal piano-stool geometry; the iron center has a pentamethylcyclopentadienyl ligand in η**<sup>5</sup>** -fashion, two terminal CO ligands and an aminosilyl ligand. Selected bond distances and angles of **2-Ph** are listed in Table 3. The Fe–Si distance (2.3355(7) Å) is shorter than typical Fe–Si bond lengths in  $L<sub>n</sub>Fe-SiR<sub>3</sub>$  (R = alkyl, aryl), but is comparable to those of silyl–iron complexes with electron-withdrawing groups on the silicon.**<sup>21</sup>** The Si–N bond (1.787(2) Å) is significantly longer than the normal  $Si-N$ bonds in aminosilanes (1.70–1.76 Å).**15** The elongation is attributable to the back-donation of the  $\pi$ -orbital from the HOMO of the Cp<sup>\*</sup>Fe(CO), fragment to the  $\sigma^*$ -orbital of the Si–N

bond.**22** As illustrated in Fig. 5, this hypothesis is further supported by the conformation of **2-Ph** around the Fe–Si bond, which allows the nearly maximum overlap between the orbitals.**<sup>23</sup>**



#### **Conclusion**

Reactions of  $K[CP*Fe(CO)<sub>2</sub>]$  with several aminochlorosilanes  $CISiMe<sub>2</sub>NR<sub>2</sub>$  ( $R = Me$ ,  $Et$ ,  $'Pr$ , and  $Ph$ ) in THF afforded THF $incorported$  products  $Cp^*(CO)_2Fe(CH_2)_4OSiMe_2NR_2$  (1) exclusively (for  $R = Et$ ,  $'Pr$ , and  $Ph$ ), or as a main product (for  $R = Me$ ). In contrast, reactions of Li $[Cp*Fe(CO)]$  with ClSi- $Me<sub>2</sub>NR<sub>2</sub>$  (for  $R = Me$ , Et) in diethyl ether, or with  $CISiMe<sub>2</sub>NR<sub>2</sub>$  $(R = 'Pr, Ph)$  in toluene in the presence of TMEDA at 80 °C, afforded aminosilyl complexes  $Cp*(CO)$ <sub>2</sub>FeSiMe<sub>2</sub>NR<sub>2</sub> (2). Since **2** is stable in THF, it cannot possibly function as an intermediate for the formation of **1**. A plausible intermediate is pentacoordinate silicon species (THF)SiMe<sub>2</sub>Cl(NR<sub>2</sub>), and a nucleophilic attack of K[Cp\*Fe(CO)<sub>2</sub>] on the α-carbon of the THF molecule to afford **1**. In diethyl ether and in toluene– TMEDA, Li<sub>I</sub>Cp<sup>\*</sup>Fe(CO)<sub>2</sub>] attacked the tetracoordinate silicon of ClSiMe**2**NR**2** to yield **2**. For the preparation of sterically hindered Cp\*(CO)**2**FeSiMe**2**NPh**2** (**2-Ph**), irradiation of Cp\*- (CO)**2**FeMe and HSiMe**2**Ph was found to be more effective than the above-mentioned salt elimination method.

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